

Combustible	Formula	Mol wt	Sp gr (air = 1)	BP, °C	C _{st} (in air), vol pct	ΔH _f (25°C), kcal/mol	ΔH _c (net, 25°C), kcal/mol	Flash-point, °C	Minimum AIT, °C	Flammable limits	
										L ₂₅ , vol pct	U ₂₅ , vol pct
ALCOHOLS (GLYCOLS) — continued											
Triethylene glycol	C ₆ H ₁₂ O ₂ (OH) ₂	150.17	5.17	278	2.72	-191.4(l)	777	156	371	¹⁰ 0.9	⁹ 9.2
Glycerol (1,2,3-propanetriol)	C ₃ H ₅ (OH) ₃	92.11	3.17	290	5.65	-159.8(l)	354	160	370	NA	NA
ALCOHOLS (UNSATURATES AND AROMATICS)											
Propargyl alcohol (2-propynol)	C ₃ H ₃ OH	56.07	1.93	114	5.65	10.1	408	36 oc	NA	⁴ 2.2	⁷ 14
Allyl alcohol (2-propenol)	C ₃ H ₅ OH	58.08	2.0	97	4.97	-31.6	424	21	378	2.5	18
Aldol (3-hydroxybutanal)	C ₅ H ₈ OHC ₂ H ₃ O	88.12	3.0	NA	4.02	-102.9(l)	504	66 oc	250	² 2.0	NA
Furfuryl alcohol	CH ₂ OHC ₄ H ₃ O	98.10	3.4	171	3.67	-66.1(l)	578	75 oc	390	³ 1.8	⁷ 16
Phenol (carbolic acid)	C ₆ H ₅ OH	94.11	3.2	182	2.90	-23.0	715	79	NA	NA	NA
Benzyl alcohol	C ₇ H ₇ OH	108.15	3.72	205	2.40	-38.5(l)	851	101	436	NA	NA
m-Cresol (3-methylphenol)	C ₇ H ₇ OH	108.15	3.7	202	2.40	-31.6	858	94	559	¹⁰ 1.1	NA
ETHERS (ALKYLS)											
Methyl ether (dimethyl ether)	(CH ₃) ₂ O	46.07	1.59	-23	6.53	-44.0	316	NA	350	3.4	27
Methyl ethyl ether	CH ₃ OC ₂ H ₅	60.10	2.1	11	4.44	-51.7	462	-37	190	2.0	10
Ethyl ether (diethyl ether)	C ₂ H ₅) ₂ O	74.12	2.56	35	3.37	-60.3	605	-45	160	1.9	36
Ethyl propyl ether	C ₂ H ₅ OC ₃ H ₇	88.15	3.28	64	2.72	NA	750	-20	NA	1.7	9
Isopropyl ether	(C ₃ H ₇) ₂ O	102.18	3.53	68	2.27	-76.2	893	-28	NA	1.4	⁷ 9
Butyl ether	(C ₄ H ₉) ₂ O	130.22	4.5	142	1.72	-79.8	1,193	25	194	1.5	⁶ 7.6
Amyl ether (dipentyl ether)	(C ₅ H ₁₁) ₂ O	158.29	5.5	190	1.38	-82.5(l)	1,494	57 oc	170	² 7	NA
Hexyl ether	(C ₆ H ₁₃) ₂ O	186.34	5.5	223	1.15	NA	NA	77 oc	185	² 6	NA
ETHERS (UNSATURATES AND MISCELLANEOUS)											
Ethylene oxide (epoxyethane)	C ₂ H ₄ O	44.05	1.5	14	7.72	-12.6	291	NA	429	3.6	100
Propylene oxide	C ₃ H ₆ O	58.08	2.0	34	4.97	-22.2	433	-37	464	2.8	37
Methyl vinyl ether	CH ₃ OC ₂ H ₃	58.08	2.0	12	4.97	NA	411	NA	287	2.6	39
Vinyl ether (diethenyl ether)	(C ₂ H ₃) ₂ O	70.09	2.42	28	4.02	-3.0	547	NA	360	1.7	27
Furan (epoxybutadiene)	C ₄ H ₄ O	68.07	2.3	31	4.44	-8.3	484	NA	NA	2.3	14.3
Tetrahydrofuran (epoxybutane)	C ₄ H ₈ O	72.10	2.5	67	3.67	-44.0	563	-14	321	2.0	NA
p-Dioxane (diethylene dioxide)	(C ₂ H ₄ O) ₂	88.12	3.0	101	4.02	-75.3	532	12	265	2.0	22
Trioxane (metaformaldehyde)	(CH ₂ O) ₃	90.08	NA	115	6.53	-124.4(s)	331	45 oc	414	⁶ 3.6	⁶ 29
Acetal	C ₂ H ₄ (OC ₂ H ₅) ₂	118.18	4.1	103	2.40	-117.2(l)	852	37	230	1.6	10
Phenyl ether	(C ₆ H ₅) ₂ O	170.21	5.86	258	1.47	-3.5(l)	1,414	115	620	² 8	NA
ETHERS (CELLOSOLVES)											
Methyl cellosolve (2-methoxyethanol)	CH ₃ OC ₂ H ₄ OH	76.11	2.6	125	4.97	-114.8	399	46	380	⁸ 2.5	¹⁰ 20
Ethyl cellosolve	C ₂ H ₅ OC ₂ H ₄ OH	90.12	3.0	135	3.67	NA	NA	94	235	⁶ 1.8	⁶ 14
Butyl cellosolve	C ₄ H ₉ OC ₂ H ₄ OH	118.18	4.08	171	2.40	NA	NA	71	245	¹⁰ 1.1	⁹ 11
ALDEHYDES (ALKYLS)											
Formaldehyde (methanal)	HCHO	30.03	1.0	-20	17.32	-27.7	124	NA	430	7.0	73
Acetaldehyde (ethanal)	CH ₃ CHO	44.05	1.52	21	7.73	-39.8	264	-38	175	4.0	60
Propionaldehyde	C ₂ H ₅ CHO	58.08	2.01	49	4.97	-45.9	409	-7 oc	207	2.9	17
Butyraldehyde	C ₃ H ₇ CHO	72.12	2.5	76	3.67	-49.0	558	-7	230	2.5	12.5
ALDEHYDES (MISCELLANEOUS)											
Acrolein (2-propenal)	C ₂ H ₃ CHO	56.07	1.90	53	5.64	-25.1(l)	373	-26	235	2.8	31
Crotonaldehyde (2-butenal)	C ₃ H ₅ CHO	70.09	2.4	104	4.02	-34.5(l)	515	13	232	2.1	³ 16
Furaldehyde	(C ₄ H ₃ O) ₂ CHO	96.09	3.3	162	4.02	-46.6(l)	539	60	316	⁶ 2.1	⁶ 19.3
Benzaldehyde	C ₆ H ₅ CHO	106.13	3.7	178	2.55	-18.5(l)	813	64	192	NA	NA
Paraldehyde (paraacetaldehyde)	(CH ₃ CHO) ₃	132.16	4.56	128	2.72	-164.2(l)	747	36 oc	238	1.3	NA
KETONES (ALKYLS)											
Acetone (propanone)	(CH ₃) ₂ CO	58.08	2.01	56	4.97	-52.0	403	-18	465	2.6	13
Methyl ethyl ketone (2-butanone)	CH ₃ COC ₂ H ₅	72.12	2.49	80	3.67	-57.0	548	-6	516	1.9	11

See footnotes on page 77.

Kuchta, J. M. (1985). Investigation of fire and explosion accidents in the chemical, mining, and fuel-related industries-a manual. Bulletin 680, U.S. Bureau of Mines.